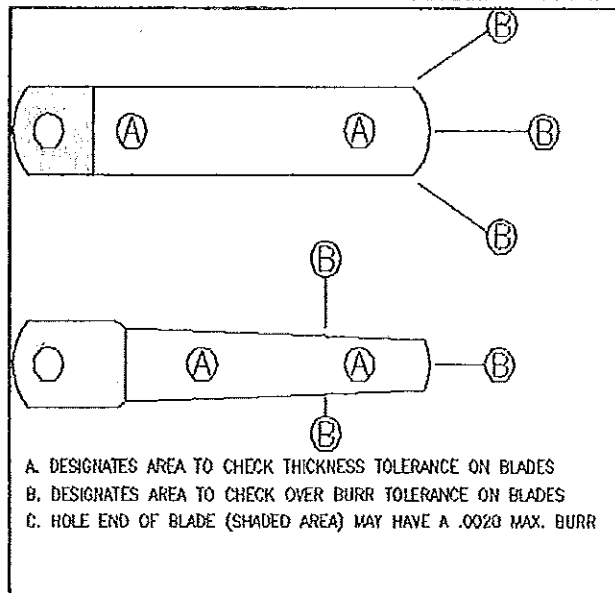


SAE Inch-Series Blades

Nom. Blade	Thickness (inches)			Burr Tolerances (Inches)	
	Tol. (+-)	Low Limit	High Limit	Edges	Hole
.0010	.00012	.00088	.00112	.0004	.0020
.0015	.00012	.00138	.00162	.0004	.0020
.0020	.00016	.00184	.00216	.0004	.0020
.0025	.00020	.00230	.00270	.0004	.0020
.0030	.00020	.00280	.00320	.0004	.0020
.0040	.00020	.00380	.00420	.0004	.0020
.0050	.00024	.00476	.00524	.0004	.0020
.0060	.00024	.00576	.00624	.0004	.0020
.0070	.00028	.00672	.00728	.0004	.0020
.0080	.00031	.00769	.00831	.0004	.0020
.0090	.00031	.00869	.00931	.0004	.0020
.0100	.00035	.00965	.01035	.0004	.0020
.0110	.00035	.01065	.01135	.0004	.0020
.0120	.00035	.01165	.01235	.0004	.0020
.0130	.00043	.01257	.01343	.0004	.0020
.0140	.00043	.01357	.01443	.0004	.0020
.0150	.00043	.01457	.01543	.0004	.0020
.0160	.00047	.01553	.01647	.0005	.0020
.0170	.00047	.01653	.01747	.0005	.0020
.0180	.00047	.01753	.01847	.0005	.0020
.0190	.00047	.01853	.01947	.0005	.0020
.0200	.00055	.01945	.02055	.0005	.0020
.0210	.00055	.02045	.02155	.0005	.0020
.0220	.00055	.02145	.02255	.0005	.0020
.0230	.00055	.02245	.02355	.0005	.0020
.0240	.00055	.02345	.02455	.0005	.0020
.0250	.00067	.02433	.02567	.0006	.0020
.0260	.00067	.02533	.02667	.0006	.0020
.0270	.00067	.02633	.02767	.0006	.0020
.0280	.00067	.02733	.02867	.0006	.0020
.0290	.00067	.02833	.02967	.0006	.0020
.0300	.00067	.02933	.03067	.0006	.0020
.0310	.00067	.03033	.03167	.0006	.0020
.0320	.00075	.03125	.03275	.0007	.0020
.0330	.00075	.03225	.03375	.0007	.0020
.0340	.00075	.03325	.03475	.0007	.0020
.0350	.00075	.03425	.03575	.0007	.0020
.0360	.00075	.03525	.03675	.0007	.0020
.0370	.00075	.03625	.03775	.0007	.0020
.0380	.00075	.03725	.03875	.0007	.0020
.0390	.00075	.03825	.03975	.0007	.0020
.0400	.00094	.03906	.04094	.0007	.0020

Metric-Series Blades

Nom. Blade	Thickness (inches)			Burr Tolerances (inches)			
	(mm)	(inches)	Tol. (+-)	Low Limit	High Limit	Edges	Hole
0.04	.00157	.00016	.00141	.00173	.0004	.0020	
0.05	.00197	.00016	.00181	.00213	.0004	.0020	
0.06	.00236	.00016	.00220	.00252	.0004	.0020	
0.07	.00276	.00020	.00256	.00296	.0004	.0020	
0.08	.00315	.00020	.00295	.00335	.0004	.0020	
0.09	.00354	.00020	.00334	.00374	.0004	.0020	
0.10	.00394	.00020	.00374	.00414	.0004	.0020	
0.15	.00591	.00024	.00567	.00615	.0004	.0020	
0.20	.00787	.00031	.00756	.00818	.0004	.0020	
0.25	.00984	.00035	.00949	.01019	.0004	.0020	
0.30	.01181	.00035	.01146	.01216	.0004	.0020	
0.35	.01378	.00043	.01335	.01421	.0004	.0020	
0.40	.01575	.00047	.01528	.01622	.0005	.0020	
0.45	.01772	.00047	.01725	.01819	.0005	.0020	
0.50	.01969	.00055	.01914	.02024	.0005	.0020	
0.55	.02165	.00055	.02110	.02220	.0005	.0020	
0.60	.02362	.00055	.02307	.02417	.0005	.0020	
0.65	.02559	.00067	.02492	.02626	.0006	.0020	
0.70	.02756	.00067	.02689	.02823	.0006	.0020	
0.75	.02953	.00067	.02886	.03020	.0006	.0020	
0.80	.03150	.00075	.03075	.03225	.0006	.0020	
0.85	.03346	.00075	.03271	.03421	.0007	.0020	
0.90	.03543	.00075	.03468	.03618	.0007	.0020	
0.95	.03740	.00075	.03665	.03815	.0007	.0020	
1.00	.03937	.00094	.03843	.04031	.0007	.0020	



Note: For blade thicknesses greater than .0400 inch or 1.00 metric use \pm .0010 thickness tolerance and burr tolerances corresponding with .0400 blade.